

## Section 2

# Mid Unit

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### NOTE

For the items with asterisk (\*) in the “CONTENTS” below, refer to the same section of the service manual mentioned in the “FOREWORD” of this manual.

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# Housing and Bracket

## Service Instructions

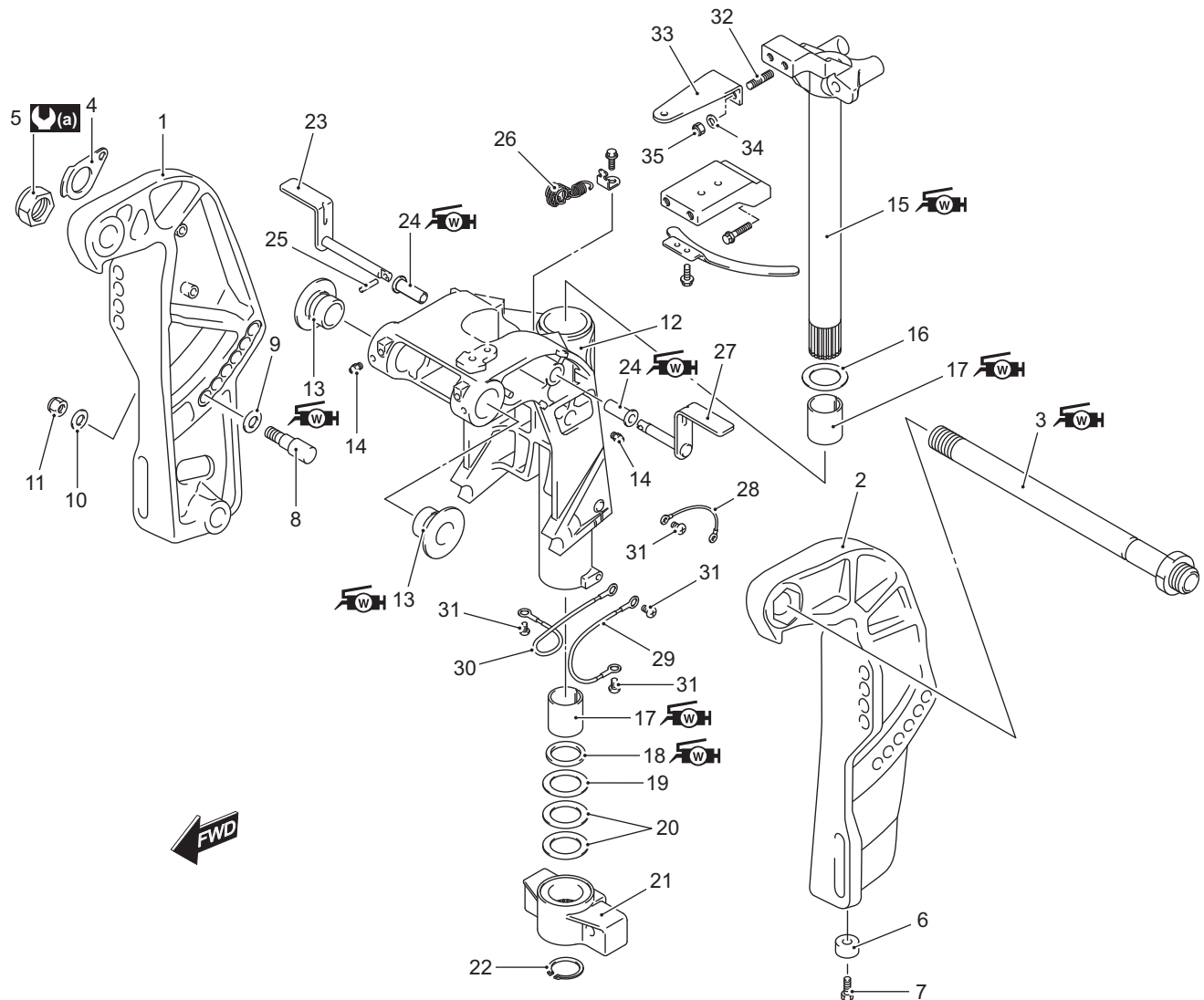
### Clamp / Swivel / Steering Brackets Components (DF40A/50A/DF60AQH 2014/07)

CENFJ6112106036

#### Applicable Model and Effective Serial Number:

04003F-510001 and later, 05003F-510001 and later, 06002F-510001 and later.

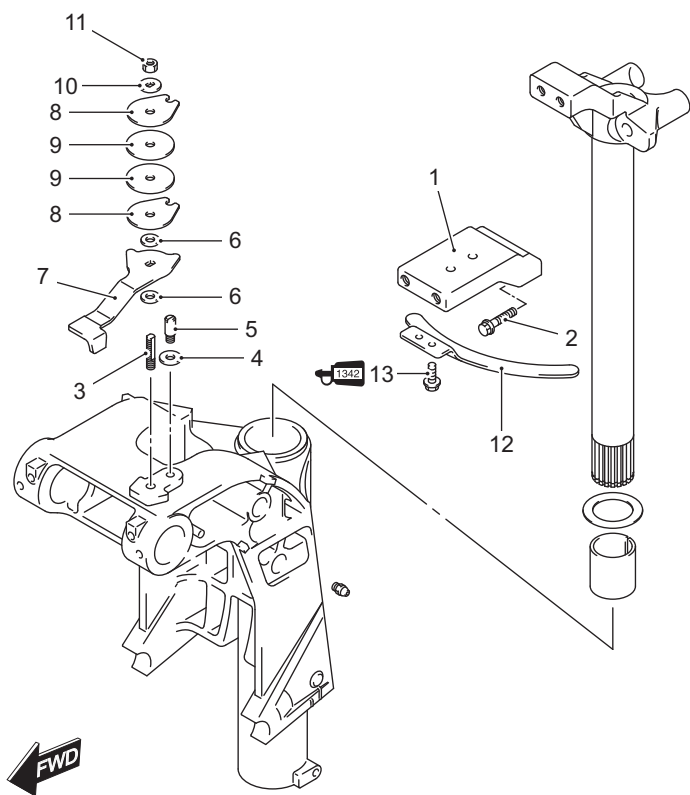
The both STBD and PORT clamp brackets have been changed in shape to have a capability for installing of the hydraulic steering system.



IFJ611210001-01

|                        |                      |                          |                                            |
|------------------------|----------------------|--------------------------|--------------------------------------------|
| 1. Clamp bracket STBD  | 11. Nut              | 21. Lower mount bracket  | 31. Screw                                  |
| 2. Clamp bracket PORT  | 12. Swivel bracket   | 22. Circlip              | 32. Bolt                                   |
| 3. Clamp bracket shaft | 13. Bush             | 23. Tilt lock lever      | 33. Steering bracket attachment            |
| 4. Washer              | 14. Grease nipple    | 24. Bush                 | 34. Washer                                 |
| 5. Nut                 | 15. Steering bracket | 25. Pin                  | 35. Nut                                    |
| 6. Anode               | 16. Washer           | 26. Spring               | (a) : 43 N·m (4.3 kgf-m, 31.0 lbf-ft)      |
| 7. Bolt                | 17. Bush             | 27. Tilt lock lever PORT | WH : Apply SUZUKI water resistance grease. |
| 8. Tilt lock pin       | 18. Seal             | 28. Bonding wire         |                                            |
| 9. Washer              | 19. Washer           | 29. Bonding wire         |                                            |
| 10. Washer             | 20. Shim             | 30. Bonding wire         |                                            |

2A-2 Housing and Bracket:



IBJ611210036-02

|                                          |                                 |                                        |
|------------------------------------------|---------------------------------|----------------------------------------|
| 1. Steering bracket extension (QH model) | 6. Washer (QH model)            | 11. Nut (QH model)                     |
| 2. Bolt (QH model)                       | 7. Steering adjuster (QH model) | 12. Steering adjuster plate (QH model) |
| 3. Shaft (QH model)                      | 8. Plate (QH model)             | 13. Bolt (QH model)                    |
| 4. Spacer (QH model)                     | 9. Washer (QH model)            | 1342 : Apply SUZUKI thread lock 1342.  |
| 5. Bolt (QH model)                       | 10. Washer (QH model)           |                                        |